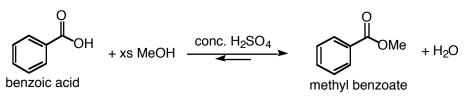
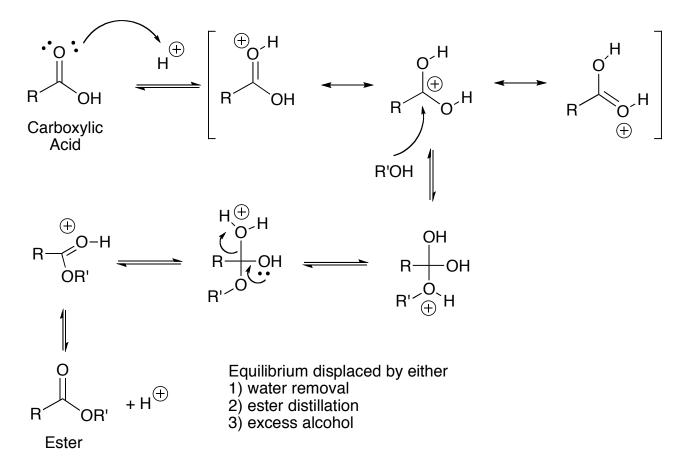
### Handout Esterification and Acetalization

### 1) Fischer Esterification:



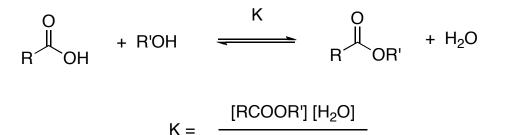
Example: esterification of benzoic acid to methyl benzoate.

MECHANISM (Fischer esterification)



The overall process of esterification is one involving an equilibrium among a variety of compounds, and for the reaction to give a high yield; the equilibrium must be shifted toward the products: the desired ester, and water. This can be accomplished either by removing one or more of the products from the reaction mixture as they are formed or by using a large excess of one of the starting reagents.

The effect of the latter approach is obvious from consideration of the mass law relating starting materials and products (equation). Increasing the amount of either the alcohol or the carboxylic acid will result in an increase in the amount of products formed since the equilibrium constant. K, for the reaction-must remain constant at a given temperature, no matter what quantity of either reagent is used. Removing water is also a strategy and drying agents can be used, or azeotropic distillation. However, azeotropic distillation is not possible for all alcohols.



## [RCOOH] [R'OH]

#### **Problem Assignment**

# THIS PROBLEM MUST BE ANSWERED IN YOUR NOTEBOOK AND WILL BE PART OF YOUR GRADE

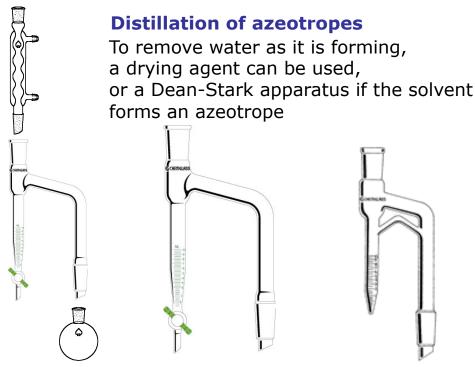
Assuming the equilibrium constant for the esterification of benzoic with methanol is K = 3, calculate the theoretical yield of methyl benzoate expected using the following conditions:

6.1 g of benzoic acid and 20 mL of methanol, and 2 mL of concentrated sulfuric acid.

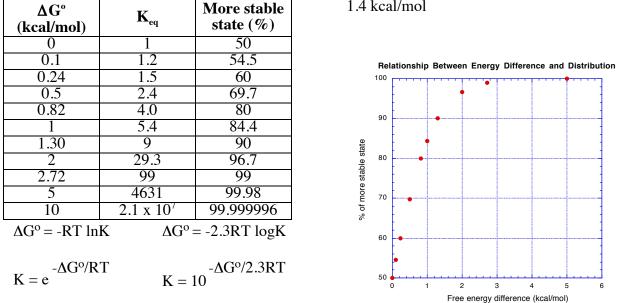
Concentrated sulfuric acid is added as a catalyst in the esterification procedure, even though another acid (benzoic acid) is one of the organic reagents used. Why is the sulfuric acid necessary?

Azeotropes can be distilled using a Dean-Stark trap. If the azeotrope separates into two phases upon cooling, then water can be removed. This is the case with water/toluene and water/benzene (among other).

For example benzoic acid + n-BuOH can be esterified (with  $H_2SO_4$ ) as a catalyst, without using a large excess of alcohol. Think about how the Dean-Stark trap (glassware below) might work.



Distilling receiver - Dean-Stark apparatus

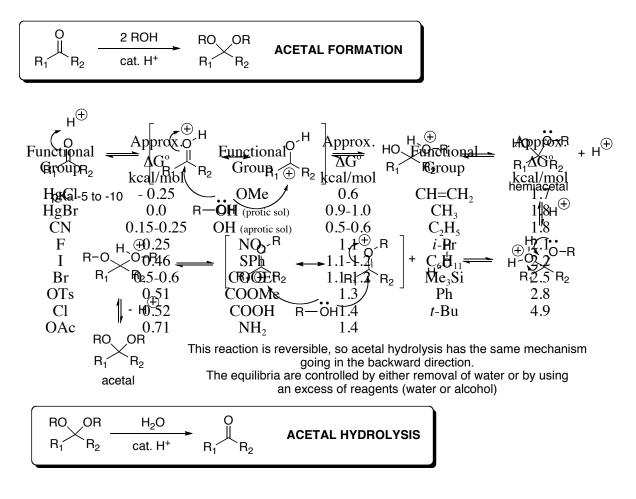


### TABLE: Relationship between $K_{eq}$ and $\Delta G^{\circ}$

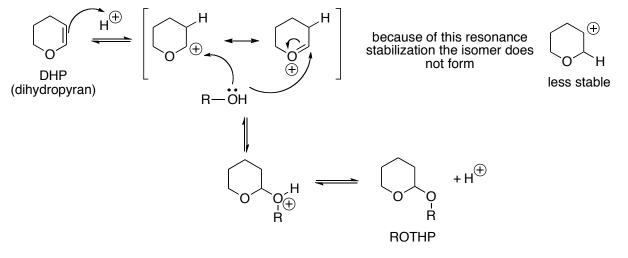
Note: at 25°C, the value of 2.3RT is about 1.4 kcal/mol

Le Chatelier's Principle: a system at equilibrium responds to a disturbance/stress so as to minimize the disturbance/stress.

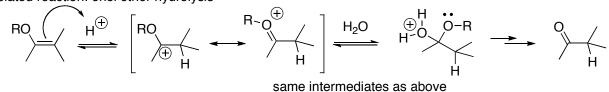
### 2) Acetalization (acetal formation)



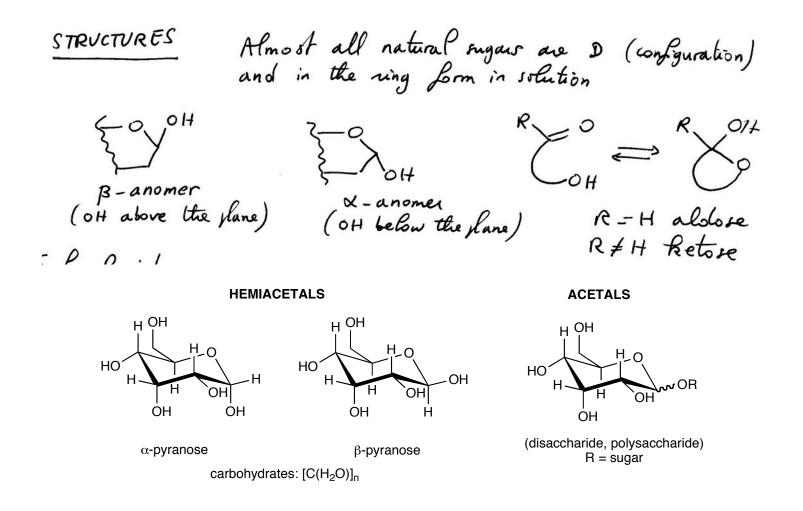
Related reaction: alcohol protection to ROTHP (THP = tetrahydropyranyl)

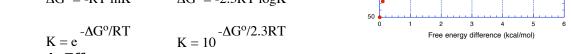


Related reaction: enol ether hydrolysis



Hemiacetal:





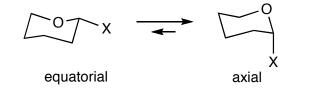
### The Anomeric Effect

Conformational analysis of cyclohexanes

 TABLE: Approximate A Values (Free Energy Difference between Equatorial & Axial Substituents on a Cyclohexane Ring

FG					
equatorial axial					
l FG					
FG = functional group					
Functional Group	Approx. $\Delta G^{\circ}$	Functional Group	Approx. $\Delta G^{\circ}$	Functional Group	Approx. $\Delta G^{\circ}$
-	kcal/mol		kcal/mol		kcal/mol
HgCl	- 0.25	OMe	0.6	CH=CH <sub>2</sub>	1.7
HgBr	0.0	OH (protic sol)	0.9-1.0	$CH_3$	1.8
CN	0.15-0.25	OH (aprotic sol)	0.5-0.6	$C_2H_5$	1.8
F	0.25	$NO_2$	1.1	<i>i</i> -Pr	2.1
Ι	0.46	SPh	1.1-1.2	$C_{6}H_{11}$	2.2
Br	0.5-0.6	COOEt	1.1-1.2	Me <sub>3</sub> Si	2.5
OTs	0.51	COOMe	1.3	Ph	2.8
C1	0.52	COOH	1.4	<i>t</i> -Bu	4.9
OAc	0.71	NH <sub>2</sub>	1.4		

### **ANOMERIC EFFECT**



when X is electronegative (OH, OR, CI, etc.) then the axial conformation is more stable

Origin of the anomeric effect: the lone pair on the ring oxygen (HOMO) interacts with the C-X antibonding orbital ( $\sigma^*$ ), thus stabilizing the axial conformer.

